

Date: Thursday, 2/23/2006 10:24:42 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 25935		
Estimate Number	: 11377		
P.O. Number	: NIA	Part Number	: D33951
This Issue	: 2/23/2006 S.O. No. : NIA	Drawing Number	: D3395 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: NIA Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: NIA	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 3/22/2006
Checked & Approved By	: 06.02.23	Qty:	42 Um: Each
Comment	: Est A 05.02.23 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR0500	Delrin Round Bar .50"
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Comment: Qty.: 0.0656 f(s)/Unit Total: 1.9688 f(s)
 Delrin Round Bar .50" black
 Material: Ø0.500" Black Delrin Round Bar(
 M-DELIN-R0.500)
 Identify for D3395-1 M15637
 Batch: M100724

M8 06/05/09 42

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Turn as per Folio FA513 and Dwg D3395
 Deburr

M8 06/05/09 42

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M8 06/05/09 42

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

M8 06/05/10 42

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 5732

06/05/10 (42)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DD Date: 20/05/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/23/2006 10:24:42 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 25935

Part Number: D33951

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Handwritten: ~~DC~~ 06/05/11 (42)

Job Completion



Handwritten: U 06-05-11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	25935
Description: Bushing	Part Number:	D3395-1
Inspection Dwg: D3395 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

11

[illegible]

Measured by:		Audited by:	<i>J. L.</i>	Prototype Approval:	N/A
Date:		Date:	<i>06/05/10</i>	Date:	N/A

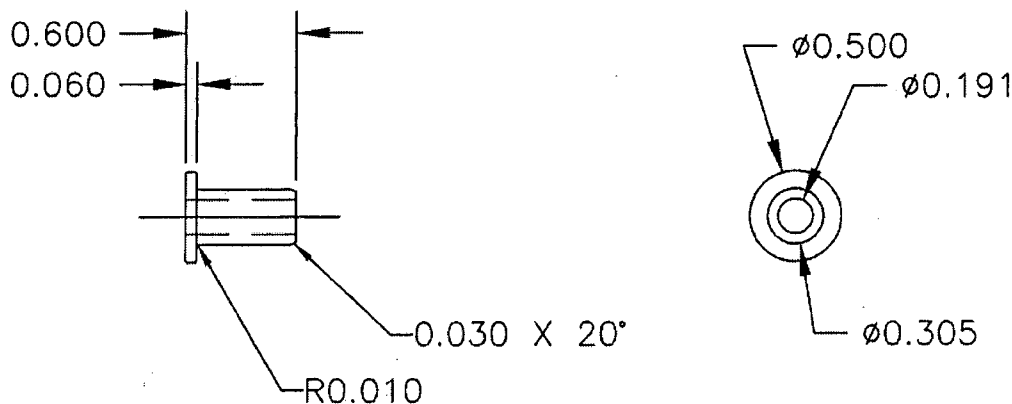
Rev	Date	Change	Revised by	Approved
A	05.0714	New Issue	KJ/JLM	

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3395	REV. A SHEET 1 OF 1
DATE 05.03.10		TITLE BUSHING	SCALE 1:1
A	05.03.10	NEW ISSUE	

RELEASE

05.03.11 [Signature]

**D3395-1 BUSHING**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25935

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